



EG LD Heat Transfer Fluid Technical Data Sheet

Product Overview

A ready-to-use virgin ethylene glycol-based heat transfer fluid containing a specially designed inhibitor package that controls the corrosion of metals, helps prevent scaling and the fouling as evident by ASTM 8040 analysis and buffers the pH to assist in maintaining in the optimum operating range. **SOLUTHERM™ EG LD** has operating temperature ranges from product freeze point up to 250°F (121.1°C) when mixed with appropriate water concentrations. It provides both freeze and burst protection for systems exposed to low temperatures.

Product Technical Information

SOLUTHERM™ EG LD inhibited virgin ethylene glycol-based heat transfer fluid is manufactured with proprietary inhibitor chemistry that helps prevent corrosion, which minimizes fluid expense. This product is silicate-free and meets Heat Transfer Fluid ASTM D8039 standard for corrosion protection; and is available in dilutions ranging from 30% to 70% EG. Please note that we recommend diluting only with RO (reverse osmosis) or distilled water to maintain corrosion protection.

Performance Features and Benefits

- Fluid is dyed fluorescent pink for leak detection purposes
- Silicate free
- Meets the Heat Transfer Fluid ASTM D8039 standard for multi-metal corrosion protection and foaming tendency for ready-to-use heat transfer when a minimum of 30% is used
- Available in dilutions ranging from 30% to 70%
- Exceptional low temperature pumpability
- Operating temperature of -60°F to 250°F (-51.1°C to 121.1°C)



CONTACT US:
CUSTOMERSERVICE@KOSTUSA.COM
1-800-661-9391

Product Use

SOLUTHERM™ EG LD is intended for use in light-duty processing applications where a glycol-based coolant is required. Before initial fill with **EG LD**, the system should be prepared by an appropriate flushing procedure followed by complete removal of flushing fluid.

Once filled, it is natural for **EG LD** thermal management fluid inhibitor levels to slowly depreciate over time. The fluid may be maintained in the system with proper fluid monitoring and the addition of recommended boosters provided by our fluid analysis program.

Find out more at www.solutherm.com/services.

Storage and Disposal

Store **SOLUTHERM™ EG LD** in the original container in a cool, dry environment away from direct sunlight. When properly stored, the product is suitable for use for up to 2 years after manufacture. Do not use galvanized steel for storage or handling systems. Refer to SDS for product safety information. Discard unused or end of life product in accordance with local, regional, or national regulations.

Specifications

The corrosion inhibitor package in **SOLUTHERM™ EG LD** Heat Transfer Fluid is designed to meet and exceed the following industrial specification:

- ASTM D8039

PRODUCT OFFERING INCLUDES:

TYPICAL PROPERTIES	SOLUTHERM™ EG LD Concentrate	SOLUTHERM™ EG LD 70	SOLUTHERM™ EG LD 60	SOLUTHERM™ EG LD 50	SOLUTHERM™ EG LD 40	SOLUTHERM™ EG LD 30
Ethylene glycol % weight	96%	70%	60%	50%	40%	30%
Corrosion inhibitors and water % weight	4%	30%	40%	50%	60%	70%
Colour	Pink					
ASTM Specification	D8039					
pH of solution	Depending on dilution	9.2-10.6	9.2-10.6	9.2-10.6	9.2-10.6	9.2-10.6
Reserve alkalinity, mL	Depending on dilution	7.4 min	6.3 min	5.3 min	4.2 min	3.2 min
Pounds per gallon 68°F (20°C)	9.41	9.19	9.09	8.97	8.85	8.72
Boiling point	Depending on dilution	242°F (116°C)	230°F (110°C)	225°F (107°C)	222°F (105°C)	220°F (104°C)
Freezing point	Depending on dilution	Below -84°F (-64.4°C)	-54°F (-48.3°C)	-34°F (-36.7°C)	-13°F (-25.0°C)	4°F (-15.6°C)



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